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(54) CURABLE COMPOSITION

(57) Abstract:

PROBLEM TO BE SOLVED: To provide a curable composition giving a cured product which ensures practical curability and recovery properties and exhibits mechanical properties of high strength and high elongation.

SOLUTION: The curable composition is characterized by comprising (A) an organic polymer having at least one silicon-containing group which has a hydroxy or hydrolyzable group bonded to the silicon atom and is crosslinkable by forming a siloxane bond, and (B) one or more metal salts of a carboxylic acid selected from calcium carboxylate, vanadium carboxylate, iron carboxylate, titanium carboxylate, potassium carboxylate, barium carboxylate, manganese carboxylate, nickel carboxylate, cobalt carboxylate, and zirconium carboxylate.

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CLAIMS

Claim(s)] Claim 1

combined with a silicon atom, and has at least one silicon content group which can construct a bridge (A) Contain carboxylic acid metal salt of either [which has a hydroxyl group or a hydrolytic basis

by forming a siloxane bond] an organic polymer, (B) carboxylic acid cobalt or carboxylic acid iron,

which adjoins a carbonyl group has an acid radical of carboxylic acid which is the third class carbon (B) Carboxylic acid metal salt of an ingredient is carboxylic acid metal salt in which a carbon atom

(A) A hardenability constituent containing the (B) ingredient of quantity which serves as 0.005 - 5 weight section by metallic element conversion contained in the (B) ingredient to ingredient 100 weight or quaternary carbon,

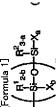
section.

Claim 2

(C) The hardenability constituent according to claim 1 which becomes considering an amine

compound as an essential ingredient as an ingredient. Claim 3

(A) A number average molecular weight is within the limits of 500-50,000, and an organic polymer of an ingredient is a general formula to an end and/or a side chain of a main chain (1).



hydroxyl group or a hydrolytic basis independently, respectively, a is 0, 1, 2, or 3, b is 0, 1, or 2, and a and b are not simultaneously set to 0 m $^{--}$ the integer of 0, or 1-19 $^{--}$ it is $^{--}$ the hardenability respectively. - (R') respectively -- independent -- the substitution of the carbon numbers 1-20, or the carbon numbers 6–20, an aralkyl group of the carbon numbers 7–20, or (R) 3SiO independently, $m (R^1$ and $m R^2$ among a formula) They are an alkyl group of the carbon numbers 1–20, an aryl group of an unsubstituted hydrocarbon group — it is — it is the Tori ORGANO siloxy group shown. X is a constituent given in Claims 1 and 2 having one or more hydrolytic silyl groups per molecule expressed.

Claim 4

The hardenability constituent according to claim 3, wherein X is an alkoxy group. Claim 5]

(A) A hardenability constituent given in any 1 paragraph of Claims 1-4 whose organic polymers of an ingredient are a polyoxyalkylene series polymer and/or a saturated hydrocarbon system polymer.

The hardenability constituent according to claim 5 which is a polymer, wherein said saturated hydrocarbon system polymer has a repeating unit resulting from isobutylene 50% of the weight or

nore in a total amount

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JP,2008-150627,A [CLAIMS]

(B) A hardenability constituent given in any 1 paragraph of Glaims 1-6 to which carboxylic acid iron of an ingredient uses as the main ingredients carboxylic acid metal salt expressed with the general formula (4) or (5), and carboxylio acid cobalt of the (B) ingredient uses as the main ingredients oarboxylic acid metal salt expressed with a general formula (11).

Fe(OCOR) 2 (4)

Fe(OCOR) 3 (5)

Co(OCOR) 2 (11)

(The inside R of a formula is substitution or an unsubstituted hydrocarbon group which has the third class carbon or quaternary carbon which adjoins a carbonyl group, and include a carbon carbon double bond.)

It may be.

Clain 8

salt of an ingredient is the carboxylic acid metal salt in which the melting point has an acid radical of (B) The hardenability constituent according to any one of claims 1 to 7 whose carboxylic acid metal carboxylic acid which is 65 ** or less.

[Claim 9]

(B) The hardenability constituent according to any one of claims 1 to 7 which is the carboxylic acid metal salt which has an acid radical of carboxylic acid whose carbon numbers in which carboxylic acid metal salt of an ingredient contains carbon of a carbonyl group are 2-17.

carboxylic acid group content compound in which carboxylic acid metal salt of an ingredient is chosen (B) A hardenability constituent given in any 1 paragraph of Claims 1-8 which are metal salt of a from 2-ethylhexanoic acid, neo decanoic acid, or naphthenic acid

of quantity which serves as 0.005 - 5 weight section by metallic element conversion contained in the (B) ingredient, the (C) ingredient 0.01 - 20 weight sections to ingredient 100 weight section. (A) A hardenability constituent given in any 1 paragraph of Claims 2-10 containing the (B) ingredient

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DETAILED DESCRIPTION

Detailed Description of the Invention

Field of the Invention]

in this invention, it has the hydroxyl group or hydrolytic basis combined with the silicon atom, and a siloxane bond is formed.

Therefore, it is related with the hardenability constituent containing the organic polymer which has a silicon content group (henceforth a "reactive silicon group") which can construct a bridge.

Background of the Invention]

It is known that the organic polymer which contains at least one reactive silicon group in a molecule accompanied by the hydrolysis reaction of a reactive silicon group, etc., and a rubber-like hardened has the interesting character in which construct a bridge by formation of the siloxane bond material is obtained with hygroscopic surface moisture etc. also in a room temperature.

polyisobutylene system polymer, It is indicated by JP,S52-73998,A, JP,H5-125272,A, JP,H3-72527,A, in the polymer which it has, these reactive silicon groups a polyoxyalkylene series polymer and a JP,S63-6003,A, JP,S63-6041,A, JP,H1-38407,A, JP,H8-231758,A, etc.

produced industrially, and are widely used for uses, such as a sealing material, adhesives, and a paint. Especially a polyoxyalkylene series polymer and a polyisobutylene system polymer are already

used for a structural sealing material, the sealing material for multiple glass, etc., it is effective. The neat resistance, a water resisting property, weatherability, etc., if the hardened material obtained is 50% of the weight or more in a total amount is preferred as a sealant aiming at moisture proof from sobutylene system polymer which has a repeating unit which furthermore originates in isobutylene When an organic polymer is a saturated hydrocarbon system polymer especially, since it excels in especially the thing to excel in low moisture permeability and low gas permeability.

flattery nature to the use part ranging from being used to a long period of time in order to give watertight and airtightness becomes very important, and revealing sufficient clongation and intensity Such a sealing material generally fills up the joined part and crevice between various members, the is called for.

sealing material is large, since the hardened material which has stability is obtained, many divalent tin purpose of a silanol condensation catalyst being used for bridge construction hardening of an organic condensation reaction. As such a silanol condensation catalyst, divalent tin, such as octylic acid (2– Amine compounds, such as lauryl amine, are used together as a co-catalyst in many cases for the bisacetylacetonate, is used widely, and when the movement of the part which places especially a ethylhexanoic acid) tin, The tin series catalyst represented by tetravalent tin, such as dibutyltin polymer which, on the other hand, has such a reactive silicon group, and also accelerating a s used. nttp://www4.ipdl.inpit.go.jp/cgi-bin/tran_web_cgi_ejje?atw_u=http%3A%2F%2Fwww4.ipdl... 2010/05/06

JP,2008-150627,A [DETAILED DESCRIPTION]

elongation of a hardened material which are acquired may be insufficient, and an improvement of the compound of a co-catalyst and is used as a curing catalyst of the (A) ingredient, the intensity and However, when octylic acid tin which is divalent tin, for example is used together with the amine further physical properties is desired.

hardened material obtained has emollience, i.e., having the character to follow to the long-term stress Although most is a dibutyltin type, the latter tetravalent tin series catalyst being used now, While the catalyst of 1 liquid mold-curing nature constituent. However, since toxicity in case a small amount of change from the outside and fast curability, it is broadly used from the ability to apply as a curing tributyltin contains in this is regarded as questionable, development of the silanol condensation catalyst of a non-tin series is desired.

with carboxylate of tin. As an example in which the carboxylic acid metal salt of non∸tin was used for organopolysiloxane constituent, the carboxylic acid metal salt of various kinds of non-tin is indicated 12860,A) and carboxylic acid cerium (JP,2000-313814,A), there was no example broadly examined in the curing catalyst of the constituent which, on the other hand, contains the organic polymer which In JP,S35-2795,B, JP,S32-3742,B, JP,S35-9639,B, JP,S37-3271,B, etc., As a curing catalyst of an has a reactive silicon group, Although there were carboxylic acid bismuth (JP,H5–39428,A, JP,H9– various carboxylic acid metal salt until now.

[Patent documents 1] JP,S52-73998,A

[Patent documents 2] JP,H5-125272,A [Patent documents 3] JP,H3-72527,A

[Patent documents 4] JP,S63-6003,A

[Patent documents 5] JP,S63-6041,A Patent documents 6] JP,H1-38407,A

[Patent documents 7] JP,H8-231758,A

[Patent documents 8] JP,S35-2795,B

[Patent documents 9] JP,S32-3742,B

Patent documents 10] JP,S35-9639,B

[Patent documents 11] JP,S37-3271,B etc.

[Patent documents 12] JP,H5-39428,A [Patent documents 13] JP,H9-12860,A

[Patent documents 14] JP,2000-313814,A

Description of the Invention

[Problem(s) to be Solved by the Invention]

[0010]

The purpose of this invention is as follows.

Provide a hardenability constituent useful as the structural sealing material asked especially for high durability, the sealing material for multiple glass, the moisture seal material used for an electric electronic component, adhesives, etc. from revealing the outstanding intensity and elongation. Have practical hardenability and stability with a good hardened material obtained.

[Means for Solving the Problem]

carboxylic acid cobalt, and a carboxylic acid zirconium, Securing moderate hardenability and stability. catalyst of the (A) ingredient Carboxylic acid calcium, Carboxylic acid vanadium, carboxylic acid iron, it finds out revealing high intensity and the physical properties of high elongation compared with a In order that this invention persons may solve such a problem, as a result of inquiring, as a curing carboxylic acid titanium, carboxylic acid potassium, By using one or more sorts of carboxylic acid metal salt chosen from carboxylic acid barium, carboxylic acid manganese, carboxylic acid nickel, case where octylic acid tin is used as a curing catalyst, and came to complete this invention.

It is related with a hardenability constituent containing one or more sorts of carboxylic acid metal salt Namely, this invention has a hydroxyl group or a hydrolytic basis combined with the (A) silicon atom, chosen from an organic polymer, (B) carboxylic acid iron, and carboxylic acid cobalt which have at

east one silicon content group which can construct a bridge by forming a siloxane bond.

An amine compound is related with the aforementioned hardenability constituent which becomes as an essential ingredient as a (C) ingredient. As a desirable embodiment, a number average molecular weight is within the limits of 500–50,000, and an organic polymer of the (A) ingredient is a general formula to an end and/or a side chain of a main

chain (1).: [0015]

[Formula 1]

Ξ

 $({\sf R}^1$ and ${\sf R}^2$ among a formula) They are an alkyl group of the carbon numbers 1–20, an aryl group of the carbon numbers 6–20, an aralkyl group of the carbon numbers 7–20, or $(R')_3$ SiO independently,

nydroxyl group or a hydrolytic basis independently, respectively, a is 0, 1, 2, or 3, b is 0, 1, or 2, and a hardenability constituent given in said either having one or more hydrolytic silyl groups per molecule respectively. - (R') respectively -- independent -- the substitution of the carbon numbers 1-20, or and b are not simultaneously set to 0, m -- the integer of 0, or 1-19 -- it is related with a an unsubstituted hydrocarbon group -- it is -- it is the Tori ORGANO siloxy group shown. X is a

it is related with the aforementioned hardenability constituent characterized by X being an alkoxy

group as a desirable embodiment.

As a desirable embodiment, the organic polymer of the (A) ingredient is related with a hardenability constituent given in said either which is a polyoxyalkylene series polymer and/or a saturated

hydrocarbon system polymer.

aforementioned hardenability constituent which is a polymer having a repeating unit resulting from As a desirable embodiment, said saturated hydrocarbon system polymer is related with the

sobutylene 50% of the weight or more in a total amount.

As a desirable embodiment, carboxylic acid iron of the (B) ingredient and carboxylic acid cobalt are related with a hardenability constituent given in said either which uses as the main ingredients carboxylic acid metal salt expressed with the general formula (4), (5), and (11), respectively.

Fe(OCOR) 2 (4)

Fe(OCOR) 3 (5)

Co(000R), (11)

The inside R of a formula is substitution or an unsubstituted hydrocarbon group which has the third class carbon or quaternary carbon which adjoins a carbonyl group, and may include a carbon carbon double bond.

hardenability constituent given in said either which is the carboxylic acid metal salt in which the melting point has an acid radioal of carboxylic acid which is 65 ** or less. As a desirable embodiment, carboxylic acid metal salt of the (B) ingredient is related with a

As a desirable embodiment, a carbon number in which carboxylic acid metal salt of the (B) ingredient contains carbon of a carbonyl group is related with a hardenability constituent given in said either which is the carboxylic acid metal salt which has an acid radical of carboxylic acid which is 2-17. nttp://www4.ipdl.inpit.go.jp/ogi-bin/tran_web_cgi_ejje?atw_u=http%3A%2F%2Fwww4.ipdl.i.. 2010/05/06

hardenability constituent given in said either which is metal salt of a carboxylic acid group content As a desirable embodiment, carboxylic acid metal salt of the (B) ingredient is related with a compound chosen from 2-ethylhexanoic acid, neo decanoic acid, or naphthenic acid

quantity which serves as 0.005 - 5 weight section by metallic element conversion contained in the (B) ingredient to (A) ingredient 100 weight section as a desirable embodiment. It is related with a hardenability constituent given in said either containing the (B) ingredient of

(B) ingredient, the (C) ingredient 0.01 - 20 weight sections to (A) ingredient 100 weight section as a quantity which serves as 0.005 - 5 weight section by metallic element conversion contained in the It is related with a hardenability constituent given in said either containing the (B) ingredient of desirable embodiment

[Best Mode of Carrying Out the Invention]

[0025]

Hereafter, this invention is explained in detail.

[0026]

Restriction in particular does not have a principal chain skeleton of an organic polymer which has a reactive silicon group used for this invention, and it can use a thing with various kinds of principal

chain skeletons.

condensation polymerization of epsilon-aminoundecanoic acid, Condensation polymerization is carried Polysulfide system polymer, Nylon 610 by the condensation polymerization of the nylon 6 by the ring out from polyamide system polymer, for example, bisphenol A, and the carbonyl chlorides which have opening polymerization of epsilon caprolactam, hexamethylenediamine, Nylon 66 by the condensation polyolefine system polymers; Condensation with dibasic acid, such as adipic acid, and glycol, Or the polyisoprene, isoprene or butadiene, acrylonitrile, styrene, etc., Hydrocarbon system polymers, such as a hydrogenation polyolefine system polymer produced by hydrogenating polybutadienes or these a two or more-ingredient ingredient among Nylon 12 by the ring opening polymerization of epsilonester produced by carrying out the radical polymerization of the monomers, such as ethyl acrylate polyester system polymer obtained by the ring opening polymerization of lactone; The polyacrylic amino RAURO lactam, and the above-mentioned nylon, such as copolyamide. The polycarbonate and butyl aorylate, Vinyl-base polymers, such as an acrylic ester system copolymer with acrylic ester, such as ethyl acrylate and butyl acrylate, vinyl acetate, acrylonitrile, methyl methacrylate, styrene, eto.; A vinyl monomer is polymerized to said organic polymer. Graft polymer, obtained. polyoxypropylene polyoxy butylene copolymer; An ethylene-propylene system copolymer, The Specifically A polyoxyethylene, polyoxypropylene, polyoxy butylene, Polyoxy tetramethylen, a polyoxyethylene polyoxypropylene copolymer, Or polyoxyalkylene series polymers, such as a copolymer of polyisobutylene, isobutylene, isoprene, etc., polychloroprene, A copolymer with polymerization of adipic acid and hexamethylenediamine, and sebacic acid, Nylon 11 by the system polymer manufactured; a diallyl phthalate system polymer etc. are illustrated.

chain skeleton, a polyoxyalkylene series polymer, a hydrocarbon system polymer, a polyester system polymer, a vinyl system copolymer, a polycarbonate system polymer, etc. are preferred. A saturated hydrocarbon system polymer, and a polyoxyalkylene series polymer and a vinyl system copolymer Since acquisition and manufacture are easy among polymers with the above-mentioned principal have a comparatively low glass transition temperature, and their hardened material obtained is especially preferred from excelling in cold resistance.

hydrogenation polyisoprene, is raised.

The reactive silicon group contained in the organic polymer which has a reactive silicon group is a basis which can construct a bridge by formation of the siloxane bond which is a reaction which has

saturated hydrocarbon system polymers, such as polyisobutylene, hydrogenation polybutadiene, and

invention, the reactive silicon group content saturated hydrocarbon system polymer derived from

As a saturated hydrocarbon system polymer which has a reactive silicon group used for this

As a reactive silicon group, it is a general formula (1).:

carboxylic acid metal salt which is the (B) ingredient.

<u>[</u>

Formula 2] [0032]

nydroxyl group or a hydrolytic basis independently, respectively. a is 0, 1, 2, or 3, b is 0, 1, or 2, and a and b are not simultaneously set to 0 m -- an integer of 0, or 1-19 -- it is -- a basis expressed is the carbon numbers 6–20, an aralkyl group of the carbon numbers 7–20, or (R') 3SiO independently, $m [R^1$ and $m R^2$ among a formula) They are an alkyl group of the carbon numbers 1–20, an aryl group of espectively. - (R') respectively — independent — substitution of the oarbon numbers 1-20, or an ansubstituted hydrocarbon group — it is — it is the Tori ORGANO siloxy group shown. X is a

aminooxy group, a sulfhydryl group, an alkenyloxy group, etc. are generally used concrete, for example an acyloxy group, a KETOKISHI mate group, an amino group, an amide group, an acid-amide group, an especially as a hydrolytic basis. A basis for which a hydrogen atom, a halogen atom, an alkoxy group, is not limited but what is necessary is just a conventionally publicly known hydrolytic basis is raised.

Among these, although an alkoxy group, an amide group, and an aminooxy group are preferred, a point of hydrolysis nature being quiet and being easy to deal with it to especially an alkoxy group is preferred.

A hydrolytic basis and a hydroxyl group can be combined with one silicon atom in the 1–3 ranges, and (a+sigmab) has 1–5 preferred ranges. When a hydrolytic basis and a hydroxyl group join together in two or more] a reactive silicon group, they may be the same and may differ.

Although a silicon atom which forms a reactive silicon group is one or more pieces, in the case of a silicon atom connected by siloxane bond etc., it is preferred that they are 20 or less pieces.

in particular, it is a general formula (13). :

Formula 3]

 $^{
m R^2}$ and X are the same as the above among a formula.) c is an integer of 1–3. Since the reactive silicon group expressed is easy to receive, it is preferred.

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ethoxy basis, a propoxy group, and an isopropoxy group, is mentioned for X as an example in case c is In the above-mentioned general formula (13), as an example of \mathbb{R}^2 in case c is not 3, For example, In the above-mentioned general formula (13), Tori alkoxy silyl groups, such as a methoxy group, an

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JP,2008-150627,A [DETAILED DESCRIPTION]

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siloxy group R' is indicated to be by $_3$ SiO- which is a methyl group, a phenyl group, etc. (R'), etc. are mentioned. In these, the point that the activity of a hydrolysis reaction is high to especially a methyl cycloalkyl groups, such as alkyl groups, such as a methyl group and an ethyl group, and a cyclohexyl group, Aralkyl groups, such as aryl groups, such as a phenyl group, and benzyl, the Tori ORGANO

group is preferred.

trimethoxysilyl group can reduce quantity of carboxylic acid metal sait which is the (B) ingredient, it is group, a triisopropoxy silyl group, a dimethoxymethył silyl group, a diethoxymethylsilyl group, and a As more concrete illustration of a reactive silicon group, a trimethoxysilyl group, a triethoxy silyl diisopropoxy methyl silyl group are mentioned. Its activity is high, and since especially the

What is necessary is just to perform introduction of a reactive silicon group by a publicly known method. That is, the following methods are mentioned, for example.

group content epoxy compound. Subsequently, hydrosilane which has a reactive silicon group is made reactivity to an organic polymer which has functional groups, such as a hydroxyl group, in a molecule to this functional group react, and obtain an organic polymer containing an unsaturation group. Or an unsaturation group content organicity polymer is obtained by copolymerization with an unsaturation (b) Make an organic compound which has an active group and an unsaturation group which show to act on an acquired resultant, and it hydrosilylates.

(**) Make a compound which has a sulfhydryl group and a reactive silicon group react to an organic polymer containing an unsaturation group produced by making it be the same as that of the (b) reactivity to an organic polymer which has functional groups, such as a hydroxyl group, an epoxy (**) Make a compound which has a functional group and a reactive silicon group which show group, and an isocyanate group, in a molecule to this functional group react.

A method of making a compound which has a polymer, an isocyanate group, and a reactive silicon

group which have a hydroxyl group react to an end a method of (b) or among (**)s from points, like a manufacturing cost becomes low in the above method is preferred.

(b) As an example of a hydrosilane compound used in a method, For example, trichlorosilane, methyldi chlorosilicane, dimethylchlorosilicane, Halogenation Silang like phenyl dichlorosilane, Trimethoxysilane, KETOKISHI mate)methylsilane are raised, it is not limited to these. Among these, halogenation Silang and alkoxysilane are especially preferred from points, like availability and hydrolysis reaction nature dimethoxysilane, Methyldi acetoxysilane, The acyloxy silanes like a phenyldiacetoxysilane; although the KETOKISHI mate silanes like bis(dimethyl KETOKISHI mate)methylsilane and bis(cyclohexyl Triethoxysilane, methyldiethoxysilane, methyl dimethoxysilane, The alkoxysilane like phenyl

example, etc. are mentioned, it is not limited in particular. As an example of a compound of having triethoxysilane, gamma-mercapto propylmethyl diethoxysilane, etc. are raised, it is not limited to compound which has a sulfhydryl group and a reactive silicon group as a synthetic method by a radical addition reaction under a radical initiator and/or radical source-of-release existence, for (**) Although a method of introducing into an unsaturation binding site of an organic polymer a propyltrimethoxysilane, gamma-mercaptpropylmethyl dimethoxysilane, gamma-mercaptopropyl said sulfhydryl group and a reactive silicon group, For example, although gamma-mercapto

method of making a compound which has a polymer, an isocyanate group, and a reactive silicon group which have a hydroxyl group reacting to an end among synthetic methods, it is not limited in (**) Aithough a method etc. which are shown in JP,H3-47825,A are mentioned, for example as a

particular. As an example of a compound of having said isocyanate group and a reactive silicon group, or example, although gamma-isocyanate propyltrimethoxysilane, gamma-isocyanate propylmethyl dimethoxysilane, gamma-isocyanatepropyl triethoxysilane, gamma-isocyanate propylmethyl diethoxysilane, etc. are raised, It is not limited to these.

propytrimethoxysilane. For this reason, when three hydrolytic bases, such as a trimethoxysilyl group, As for a silane compound which three hydrolytic bases have combined with one silicon atoms, such as trimethoxysilane, disproportionation may advance. If disproportionation progresses, a remarkable dangerous compound [like] which is dimethoxysilane will arise. However, such disproportionation use a basis combined with one silicon atom as a silicon content group, it is preferred to use a advances in neither gamma-mercapto propyltrimethoxysilane nor gamma-isocyanate

synthetic method of (**) or (**).

(A) A number average molecular weight of an organic polymer which is an ingredient. In polystyrene conversion in GPC (gel permeation chromatography), it is preferred that it is 500 to about 50,000, and about 1,000 to 30,000 liquefied thing which is, carries out and has mobility is especially preferred from exceeded when a number average molecular weight is less than 500, since it is lacking in mobility and points, such as the ease of dealing with it. If sufficient rubber elasticity is not obtained and 50,000 is handling is difficult for it, at ordinary temperature, it is not desirable.

not no longer be obtained, if the number of reactive silicon groups contained in a molecule will be less more pieces, and it is preferred that there are 1.1-5 pieces. Since it will become weak firmly and will become scarce at rubber elasticity if hardenability becomes insufficient, good rubber elasticity may (A) A reactive silicon group in one molecule of organic polymers which are an ingredient is one or than one piece, and five pieces are exceeded, it is not desirable.

a hardened material formed eventually increases especially when a reactive silicon group is in a main may be in both. Since effective network chain density of an organic polymer component contained in A reactive silicon group may be in a main chain terminal or a side chain of an organic polymer, and chain terminal, it is desirable from points, like a rubber—like hardened material of high elongation secomes is easy to be obtained with high intensity.

Said polyoxyalkylene series polymer is a general formula intrinsically (14). :

Formula 4]

alkylene group of the carbon numbers 1-14.) — it being a polymer which has a repeating unit shown, and, R3 in a general formula (14) has the oarbon numbers 1-14, and also preferred straight chain (among a formula, R3 is a divalent organic group and is the straight chain shape or the branching shape or branched state alkylene group of 2-4. As the example of the repeating unit shown by a general formula (14),

Formula 5]

--CH2CH0 6120

---CH2CH2CH2O-----

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JP,2008-150627,A [DETAILED DESCRIPTION]

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** is mentioned. The principal chain skeleton of a polyoxyalkylene series polymer may consist of one kind of repeating unit, and may consist of two or more kinds of repeating units. When used especially for sealant etc., it is desirable from that what comprises the polymer which uses a polyoxypropylene system polymer as the main ingredients is amorphous, or the point which is hypoviscosity

complex catalyst like a complex produced by making an organoaluminium compound and porphyrin which are shown in JP,61-215623,A react, JP,46-27256,B, JP,59-15336,B, a U.S. Pat. No. 3278457 item, a U.S. Pat. No. 3278458 item, A U.S. Pat. No. 3278459 item, a U.S. Pat. No. 3427256 item, a U.S. As a synthetic method of a polyoxyalkylene series polymer, For example, the polymerizing method by shown in a U.S. Pat. No. 3427335 item etc., ********* such as the polymerizing method using a Pat. No. 3427334 item, The polymerizing method by a composite metal cyanide complex catalyst polymerizing method using a catalyst which consists of a phosphazene compound illustrated by an alkali catalyst like KOH, the polymerizing method by a transition metal compound-porphyrin catalyst which consists of a polyphosphazene salt illustrated by JP,H10-273512.A, and the JP,H11-060722,A, are not limited in particular.

ingredients, such as a urethane bond ingredient, may be included in the range which does not spoil an In a principal chain skeleton of the above-mentioned polyoxyalkylene series polymer, other effect of this invention greatly.

and polyol which has a repeating unit of the above-mentioned general formula (14) can be mentioned tolylene diisocyanate, Aromatic system polyisocyanates, such as diphenylmethane diisocyanate and oompounds, such as aliphatic series system polyisocyanates, such as hexamethylene di-isocyanate, xylylene diisocyanate. Isophorone diisocyanate, What is obtained from a reaction of polyisocyanate It is not limited especially as the above-mentioned urethane bond ingredient, but For example,

JP,61-197631,A, JP,61-215622,A, JP,61-215623,A, JP,61-218632,A, JP,H3-72527,A, JP,H3-47825,A, JP,57-164123,A, JP,3-2450,B, a U.S. Pat. No. 3632557 item, What is proposed by each gazette, such A manufacturing method of a polyoxyalkylene series polymer which has a reactive silicon group, JP,45–36319,B, JP,46–12154,B, JP,50–156599,A, JP,54–6096,A, JP,55–13767,A, JP,55–13468,A, as a U.S. Pat. No. 4345053 item, a U.S. Pat. No. 4366307 item, and a U.S. Pat. No. 4960844 item, weight distribution in the 1.6 or less amount of Polymer Division, It is not limited to in particular molecular weight) can use conveniently a polyoxyalkylene series polymer with narrow molecular Although it is indicated by each gazette of JP,H8-231707,A and 6,000 or more number average molecular weights and Mw/Mn (ratio of weight average molecular weight and a number average

[0064]

A polyoxyalkylene series polymer which has the above-mentioned reactive silicon group may be used alone, and may be used together two or more sorts.

A polymer which makes a skeleton of a saturated hydrocarbon system polymer which has a reactive

such as ethylene, propylene, 1-butene, and isobutylene, is polymerized as the main ingredients, and $oldsymbol{1}$ polymer tend to introduce a functional group into an end, and tend to control a molecular weight and silicon group used for this invention, (1). [whether an olefinic compound of the carbon numbers 1–6, hydrogenating, but. Since an isobutylene system polymer and a hydrogenation polybutadiene system (2) After making diene series, such as butadiene and isoprene, homopolymerize or carrying out copolymerization to the above-mentioned olefinic compound, can obtain by a method of can increase the number of end functional groups, they are preferred.

All the monomeric units may be formed from an isobutylene unit, and an isobutylene system polymer It is [in an isobutylene system polymer] desirable, and a monomeric unit whioh has isobutylene and copolymeric may be especially contained in 10 or less % of the weight of the range preferably 30 or

ess % of the weight still more preferably 50 or less % of the weight. In an isobutylene system polymer, weight, since characteristic physical properties, such as high weatherability, high heat resistance, low moisture permeability, etc. resulting from an isobutylene skeleton, are not fully revealed, it is not when content of a monomeric unit which has isobutylene and copolymeric exceeds $50\,\%$ of the

vinyldimethylmethoxysilane, Vinyl trimethylsilane, divinyl dichlorosilane, divinyl dimethoxysilane, Divinyl As such a monomer component, an olefin of the carbon numbers 4-12, vinyl ether, an aromatic vinyl example 1-butene, 2-butene, A 2-methyl-1-butene, a 3-methyl-1-butene, a pentene, 4-methyl-1pentene, A hexene, a vinylcyclohexene, the methyl vinyl ether, ethyl vinyl ether, Isobutylvinyl ether, compound, vinyIsilane, and aryIsilane are raised, for example. As such a copolymer component, for allyldimethyl methoxysilane, allyl trimethylsilane, diaryl dichlorosilane, diaryl dimethoxysilane, diaryl styrene, alpha-methylstyrene, dimethylstyrene, Monochlorostyrene, dichlorostyrene, beta-pinene, dimethylsilane, gamma-methacryloyl oxypropyl trimethoxysilane, gamma-methacryloyl oxypropyl dimethylsilane, the 1,3-divinyl- 1, 1, and 3, 3-tetramethyl disiloxane, TORIBI nil methylsilane, a etravinyl silane, allyltrichlorosilane, Allyl methyldi chlorosilicane, allyldimethylchlorosilicane, ndene, vinyl trichlorosilane, Vinyl methyldi chlorosilicane, vinyldimethylchlorosilicane, methyl dimethoxysilane etc. are raised.

aryisilane are used, a basis which silicon content increases and can act as a silane coupling agent will As a monomeric unit which has isobutylene and copolymeric among the above, if vinylsilane and ncrease, and the adhesive property of a constituent obtained will improve.

ingredients like a case of the above-mentioned isobutylene system polymer in a hydrogenation Other monomeric units may be made to contain besides a monomeric unit used as the main polybutadiene system polymer or other saturated hydrocarbon system polymers.

invention is attained may be made to contain in 1 or less % of the weight of the range preferably compounds, such as butadiene and isoprene, remains in the range in which the purpose of this o a saturated hydrocarbon system polymer which has a reactive silicon group used for this invention. A little monomeric units in which an after-polymerization double bond like polyene aspecially 5 or less % of the weight still more preferably 10 or less % of the weight.

A saturated hydrocarbon system polymer which has these reactive silicon groups can be ndependent, or can be used together two or more sorts.

A process of a saturated hydrocarbon system polymer which has a reactive silicon group next is

explained.

An isobutylene system polymer which has a reactive silicon group in molecular chain terminals among isobutylene system polymers which have a reactive silicon group, an end organic-functions type process of a saturated hydrocarbon system polymer which has a reactive silicon group, For example, manufacture preferably using a whole end organio-functions type isobutylene system polymer. As a combining and [which is called iniphor] and a chain transfer agent) called iniphor method -- it can general formula (15) after obtaining polyisobutylene which has an unsaturation group at the end by obtained by the polymerizing method (cationic polymerization method using a specific compound combination obtained by a polymerization reaction, the reaction of an end of a polymer and allyl dehydrohalogenation reaction of an end of a polymer which has third class carbon-chlorine trimethylsilane which have third class carbon-chlorine combination, etc.

Formula 6 0074

(12)

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(this compound is a compound which the hydrogen atom combined with the basis expressed with a $\langle R^I,\,R^2,\,X,\,m,\,a,\,and\,b$ are the same as the above among a formula.) — the hydrosilane compound general formula (1).) expressed — desirable — general formula (16):

Formula 7

(16)

(hydrosilylation reaction) to which the hydrosilane compound expressed is made to add using a

platinum catalyst.

 $(\mathrm{R}^2,\mathrm{X},\mathrm{and}\;\mathrm{c}\;\mathrm{are}\;\mathrm{the}\;\mathrm{same}\;\mathrm{as}\;\mathrm{the}\;\mathrm{above}\;\mathrm{among}\;\mathrm{a}\;\mathrm{formula.})$ — it can obtain by the reaction

acetoxysilane, The acyloxy silanes like a phenyldiacetoxysilane; although the KETOKISHI mate silanes like bis(dimethyl KETOKISHI mate)methylsilane and bis(cyclohexyl KETOKISHI mate)methylsilane are methyldiethoxysilane, methyl dimethoxysilane. The alkoxysilane like phenyl dimethoxysilane; Methyldi As a hydrosilane compound, for example Trichlorosilane, methyldi chlorosilioane, Halogenation Silang like dimethylchlorosilicane and phenyl dichlorosilane; Trimethoxysilane, Triethoxysilane, raised, it is not limited to these. Among these, halogenation Silang and alkoxysilane are preferred especially in respect of the ease of acquisition, etc.

Such a manufacturing method is indicated in each gazette of JP,4-69659,B, JP,7-108928,B, JP,63-254149,A, JP,64-22904,A, and the patent No. 2539445, for example.

manufactured by adding and carrying out copolymerization of the vinylsilane and arylsilane which have An isobutylene system polymer which has a reactive silicon group in a chain side chain is a reactive silicon group into a monomer containing isobutylene.

monomer which is the main ingredients, an isobutylene system polymer which has a reactive silicon group in an end and a chain side chain is manufactured by introducing a reactive silicon group into an has a reactive silicon group in molecular chain terminals. After carrying out copolymerization of the In the case of a polymerization reaction which manufactures an isobutylene system polymer which vinyisitane and aryisilane etc. which have a reactive silicon group in addition to an isobutylene

As the vinyIsilane which has a reactive silicon group, and aryIsilane, For example, vinyl trichlorosilane, vinyl methyldi chlorosilicane, vinyIdimethylchlorosilicane, VinyIdimethylmethoxysilane, divinyl allyldimethylchlorosilicane, Allyldimethyl methoxysilane, diaryl dichlorosilane, diaryl dimethoxysilane, gamma-methacryloyl oxypropyl trimethoxysilane, gamma-methacryloyl oxypropyl methyl dichlorosilane, divinyl dimethoxysilane, Allyltrichlorosilane, allyl methyldi chlorosilicane, dimethoxysilane, etc. are raised.

group. A hydrogenation polybutadiene polymerization object which has a reactive silicon group can be acquired by the hydrosilylation reaction of a hydrogenation polybutadiene polymerization object which nas an end olefin group uses a hydroxyl group of an end hydroxy hydrogenation polybutadiene system has an olefin group. General formula (17) after a hydrogenation polybutadiene system polymer which In this invention, a hydrogenation polybutadiene polymerization object which has a reactive silicon group can be mentioned as a saturated hydrocarbon system polymer which has a reactive silicon

Halogen atoms, such as a chlorine atom, a bromine atom, and iodine atoms, and ${\sf R}^4$ are among [type, and Y is -R⁵-, -R⁵-OCO-, or -R⁵-CO. - (R⁵ is a divalent hydrocarbon group of the carbon numbers is desirable — by a divalent organic group shown. ¬ It can obtain by making an organic halogenated compound shown by especially a divalent basis chosen from ${
m CH_2}^-$ and ${
m -R^{''}-C_6}{
m H_4}-{
m CH_2}-$ (R $^{''}$ is a -20, and) an alkylene group, a cyclo alkylene group, an allylene group, and an aralkylene group -

hydrocarbon group of the carbon numbers 1-10) being preferred] react.

[0084]

system polymer as a oxy metal group, A method of making it react to alkaline-water oxides, such as Na, metal alkoxide;NaOH like metal hydride:NaOCH3 like alkaline metal;NaH like K, and KOH, etc. is As a method of using terminal hydroxyl groups of an end hydroxy hydrogenation polybutadiene

a general formula (17) after that, A hydrogenation polybutadiene system polymer which is the amount weight as an end hydroxy hydrogenation polybutadiene system polymer used as a starting material is organic halogenated compound which contains two or more halogen in one molecule, and is shown by Although an end olefin hydrogenation polybutadiene system polymer with the almost same molecular react to obtain a polymer of the amount of Polymer Division more, at the time, such as a methylene nalogenated compound which can increase a molecular weight if it is made to react to a multivalent obtained in said method, Before making an organic halogenated compound of a general formula (17) chloride, bis(chloromethyl)benzene, and bis(chloromethyl)ether. If it is made to react to an organic of Polymer Division more, and has an olefin group at the end can be obtained

(chloromethyl) ether, 1-hexenyl(chloromethoxy) benzene, allyloxy (chloromethyl) benzene, etc. are raised, it is not limited to them. Among these, an allyl chloride is cheap, and since it moreover reacts As an example of an organic halogenated compound shown by said general formula (17), For example, an ally! chloride, an ally! star's picture, vinyl(chloromethyl) benzene, Allyl(chloromethyl) benzene, allyl bromomethyl) benzene, Although allyl (chloromethyl) ether, allyl(chloromethoxy) benzene, 1-butenyl easily, it is desirable,

in a hydrosilane compound like a case of an isobutylene system polymer which has a reactive silicon colymer may be manufactured by carrying out an addition reaction using a platinum system catalyst introduction of a reactive silicon group to said end olefin hydrogenation polybutadiene system group in molecular chain terminals.

above does not contain substantially an unsaturated bond which is not an aromatic ring in a molecule, Compared with a scaling agent etc. which consist of a conventional rubber system polymer like an weatherability becomes good remarkably. Since this polymer is a hydrocarbon system polymer, its water resisting property is good, and a low hardened material of humidity permeability is obtained. When a saturated hydrocarbon system polymer which has a reactive silicon group as mentioned organic system polymer or an oxyalkylene system polymer which has an unsaturated bond,

together two or more sorts. Specifically, a polyoxyalkylene series polymer which has a reactive silicon polymer which has a reactive silicon group, and an organic polymer which blends two or more sorts An organic polymer which has these reactive silicon groups may be used alone, and may be used group, a saturated hydrocarbon system polymer which has a reactive silicon group, a vinyl-base chosen from a group, ** and others, can also be used.

A manufacturing method of an organic polymer which blends a polyoxyalkylene series polymer which has a reactive silicon group, and a vinyl-base polymer which has a reactive silicon group, Although indicated by JP,59-122541,A, JP,63-112642,A, JP,H6-172631,A, JP,H11-116763,A, etc., it is not imited to in particular these

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JP,2008-150627,A [DETAILED DESCRIPTION]

A desirable example has a reactive silicon group and a chain is a following general formula substantially (18): :

[Formula 8]

the acrylic ester monomer unit which has an alkyl group of the carbon numbers 1-8 expressed with (a hydrogen atom or a methyl group, and R^7 show the alkyl group of the carbon numbers 1–8 among a formula, as for R^6 (meta-), and following general formula (19):

[0094]

[Formula 9]

which has a with a oarbon numbers of ten or more expressed alkyl group (meta-). It is the method of (-- the inside of a formula, and ${
m R}^6$ -- the above -- the same -- ${
m R}^3$ shows a with a carbon numbers of ten or more alkyl group —> — to the copolymer which consists of an acrylic ester monomer unit blending and manufacturing the polyoxyalkylene series polymer which has a reactive silicon group. Acrylic acid (meta) expresses acrylic acid and/or methacrylic acid with the above-mentioned expressive form.

propyl group, n-butyl group, t-butyl group, a 2-ethylhexyl group, etc. -- desirable --- 1-4 -- an alkyl group of 1–2 is raised still more preferably. An alkyl group of \mathbb{R}^7 may be independent and may be as R⁷ of said general formula (18) — the oarbon numbers 1-8 of a methyl group, an ethyl group, mixed two or more sorts.

as R8 of said general formula (19) -- ten or more carbon numbers of a lauryl group, a tridecyl group, a oetyl group, a stearyl group, a behenyl group, etc. --- usually --- 10-30 --- a long-chain alkyl group of 10-20 is raised preferably. Like a case of R⁷, an alkyl group of R⁸ may be independent and may be mixed two or more sorts.

Although a chain of this vinyl system copolymer consists of a monomeric unit of a formula (18) and a

formula (19) substantially, a "real target" here means that the sum total of a monomeric unit of a formula (18) which exists in this copolymer, and a formula (19) surpasses 50 % of the weight. The sum From a point of compatibility with a polyoxyalkylene series polymer, as for an abundance ratio of a monomeric unit of a formula (18), and a monomeric unit of a formula (19), 95:5–40:60 are preferred at total of a monomeric unit of a formula (18) and a formula (19) is 70 % of the weight or more preferably.

a weight ratio, and 90:10-60:40 are still more preferred.

Diethylamino ethyl acrylate, diethylamino ethyl methacrylate, A monomer containing amino groups, As monomeric units other than a formula (18) which may be contained in this copolymer, and a formula (19), For example, carboxylic acid groups, such as acrylic acid and methacrylic acid, methylolmethacrylamide, Epoxy groups, such as glycidyl acrylate and glycidyl methacrylate, acrylamide, Amide groups, such as methacrylamide, N-methylolacrylamide, and N-

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methylstyrene, alkyl vinyl ether, VCM/PVC, vinyl acetate, vinyl propionate, ethylene, etc. in addition as aminoethyl vinyl ether, a monomeric unit which originates in acrylonitrile, styrene, alphato this is raised.

has a reactive silicon group, and a vinyl-base polymer which has a reactive silicon group is indicated by JP,H1-168764,A, JP,2000–186176,A, etc., it is not limited to in particular these. Although an organic polymer which blends a saturated hydrocarbon system system polymer which

organic polymer which has a reactive silicon group as a manufacturing method of an organic polymer A method of polymerizing an acrylic ester (meta) system monomer elsewhere under existence of an which blends a vinyl-base polymer which has a reactive silicon group can be used. Although this manufacturing method is concretely indicated by each gazette, such as JP,59–78223,A, JP,59~ .68014,A, JP,60-228516,A, and JP,60-228517,A, it is not limited to these.

manganese, carboxylic acid nickel, carboxylic acid cobalt, and a carboxylic acid zirconium, It functions as what is called a silanol condensation catalyst in which a siloxane bond may be made to form from One or more sorts of carboxylic acid metal salt chosen from carboxylic acid barium, carboxylic acid Carboxylic acid vanadium, carboxylic acid iron, carboxylic acid titanium, carboxylic acid potassium, a hydroxyl group combined with a silicon atom contained in an organic polymer which is the (A) Carboxylic acid calcium used as a (B) ingredient in a hardenability constituent of this invention, ingredient of this invention, or a hydrolytic basis. [0104]

catalyst is high, oarboxylic acid calcium, carboxylic acid vanadium, carboxylic acid iron, carboxylic acid In said carboxylic acid metal salt, carboxylic acid calcium, carboxylic acid vanadium. Carboxylic acid manganese, and a carboxylic acid zirconium, it is more desirable from a point that the activity of a iron, carboxylic acid titanium, carboxylic acid potassium, carboxylic acid barium, carboxylic acid titanium, and a carboxylic acid zirconium are still more preferred, and carboxylic acid iron and carboxylic acid titanium are especially the most preferred.

potassium, carboxylic acid barium, carboxylic acid manganese, carboxylic acid nickel, carboxylic acid hardenability constituent obtained, and a point that the heat resistance of a hardened material and weatherability which are obtained are high, and carboxylic acid calcium, carboxylic acid titanium, cobalt, and a carboxylic acid zirconium, It is more desirable from a point with little coloring of a carboxylic acid potassium, carboxylic acid barium, and a carboxylic acid zirconium are still more Carboxylic acid calcium, carboxylic acid vanadium, carboxylic acid titanium, Carboxylic acid preferred.

This (B) ingredient uses as the main ingredients carboxylic acid metal salt expressed with general formula (2) - (12), respectively.

Ca(OCOR) 2 (2)

V(OCOR) 3 (3)

Fe(OCOR) 2 (4)

=e(OCOR) 3 (5)

Ti(OCOR) 4 (6)

K(OCOR) (7)

Mn(OCOR) 2 (9) Ba(OCOR) 2 (8)

nickel(OCOR)₂ (10)

Co(OCOR), (11)

Zr(0) (0COR) 2 (12)

(The inside R of a formula is substitution or an unsubstituted hydrocarbon group, and may include a carbon carbon double bond.)

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JP,2008-150627,A [DETAILED DESCRIPTION]

As carboxylic acid, a carboxylic acid group content compound of a hydrocarbon system of 2-40 is carboxylic acid group content compound of a hydrocarbon system of the carbon numbers 2–20 used suitabiy, and a carbon number including carbonyl carbons may be especially used for a suitably from a point of availability here.

eleostearic acid, punicic acid, linolenic acid, 8,11,14~eicosatriencic acid, a 7,10,13-docosatriencic acid, Enanthic acid, caprylic acid, 2-ethylhexanoic acid, pelargonic acid, capric acid, Undecanoic acid, lauric 8,12,16,19-docosatetraenoic acid, 4,8,12,15,18-eicosapentaenoic acid, Polyene unsaturated fatty acid with triple bonds, such as steer roll acid, a crepenynic acid, KISHIMENIN acid, and 7-hexa crepe-de-Chine acid, Naphthenic acid, A malvalic acid, sterculic acid, HIDONO carbyne acid, chaulmoogric acid, as anteiso acid, tuberculostearic acid, a pivalic acid, and neo decanoic acid; A tarirío acid, Fatty acid such as clupanodonic acid, herring acid, and docosahexaenoic acid; Iso acid, Branch fatty acid, such elaidic acid, ASUKUREPIN acid, vaccenic acid, gadoleic acid, Gondo Inn acid, a cetoleic acid, erucic When it illustrates concretely, acetic acid, propionic acid, butanoic acid, a valeric acid, caproic acid, acid, Straight chain saturated fatty acid groups, such as RAKUSERU acid; Undecylenic acid, Linder acid, Tsuzuio acid, FIZETERIN acid, myristoleic acid, 2-hexadecenoic acid, 6-hexadecenoic acid, 7-hexadecenoic acid, palmitoleic acid, a petroselinic acid, Monoene unsaturations, such as oleic acid, nonadecanoic acid, arachin acid, Behenic acid, lignoceric acid, cerinic acid, montanic acid, melissic Alicyclic carvone acids, such as gorlic acid; Sabinic acid, 2-hydroxytetradecanoic acid, IPURORU Fatty acid; Linolio acid, 10,12-octadecadienoic acid, HIRAGO acid, Alpha-eleostearic acid, beta-4,8,11,14-hexadeca tetraenoic acid, MOROKUCHI acid, steer RIDON acid, Arachidonic acid, acid, tridecylacid, myristic acid, pentadecyl acid, Pulmitic acid, heptadeoylacid, stearic acid, acid, brassidic acid, selacholeic acid, KISHIMEN acid, and RUMEKUEN acid

as succinio acid, glutaric acid, adipic acid, pimelic acid, SUPERIN acid, azelaic acid, and sebacic acid, recinoleic acid, cam ROREN acid, licanic acid, ferron acid, and cerebronic acid; dicarboxylic acid, acid, 2-hydroxyhexadecanoic acid, YARAPI Norian acid, uni-PERIN acid, AMBURETTORU acid, hydroxyoctadecanoic acid, 9,10-dihydroxyoctadecanoic acid, Oxygenated fatty acid, such as ARYURITTO acid, 2-hydroxyoctadecanoic acid, 12-hydroxyoctadecanoic acid, 18is mentioned.

that it is 65 ** or less, it is more preferred that it is -50-50 **, and it is preferred that it is especially when the melting point of said carboxylic acid is high (crystallinity is high), the melting point becomes high in a similar manner, and it is hard to deal with carboxylic acid metal salt which has the acid radical (workability -- bad). Therefore, as for the melting point of said carboxylic acid, it is preferred

solid state or viscosity and which is hard to deal with it (workability --- bad). On the contrary, when a extended a constituent thinly, volatilization by heating may be large and catalyst ability of carboxylic carboxylic acid metal salt may fall [carboxylic acid metal salt which has the acid radical], including acid metal salt may fall greatly. Therefore, as for said carboxylic acid, it is preferred that carbon numbers including carbon of a carbonyl group are 2-17, it is more preferred that it is 3-13, and it is liquefied and carboxylic acid metal salt which has the acid radical becomes a thing which has a high mostly an ingredient which volatilizes easily with heating. Especially on conditions (thin layer) which when a carbon number of said carboxylic acid is large (a molecular weight is large), it becomes carbon number of said carboxylic acid is small (a molecular weight is small), catalyst ability of preferred that it is especially 5-10.

þ Especially acquisition is easy, and is cheap and a point that compatibility with the (A) ingredient is good to said carboxylic acid has 2-ethylhexanoic acid, octylic acid, neo decanoic acid, oleic acid, preferred naphthenic acid. Said naphthenic acid is expressed with an empirical formula (20),

quaternary oarbon A pivalic acid etc. are more preferred from a cure rate being quick, and especially carboxylic acid whose carbon atom which adjoins a carbonyl group is quaternary carbon is preferred. carboxylic acid (2-ethylhexanoic acid etc.) whose carbon atoms in which said carboxylic acid adjoins a carbonyl group are the third class carbon and carboxylic acid (neo decanoic acid.) which is

cobalt (divalent), 2-ethylhexanoic acid zirconium (tetravalence), neo decanoic acid iron (divalent), Neo ethylhexanoic acid manganese (divalent), 2-ethylhexanoic acid nickel (divalent), 2-ethylhexanoic acid decanoic acid iron (trivalent), neo decanoic acid titanium (tetravalence), neo decanoic acid vanadium vanadium (trivalent), oleic acid calcium (divalent), oleic acid potassium (univalent), Oleic acid barium naphthenate (divalent), naphthenic acid nickel (divalent), cobait naphthenate (divalent), a naphthenic salt, 2-ethylhexanoic acid iron (divalent), 2-ethylhexanoic acid iron (trivalent), 2-ethylhexanoic acid naphthenic acid titanium (tetravalence), naphthenic acid vanadium (trivalent), Calcium naphthenate oleic acid zirconium (tetravalence), naphthenic acid iron (divalent), Naphthenic acid iron (trivalent), From a viewpoint of availability and compatibility, as an example of desirable carboxylic acid metal (divalent), manganese oleate (divalent), oleic acid nickel (divalent), Oleic acid cobalt (divalent), an (divalent), 2-ethylhexanoic acid potassium (univalent), 2-ethylhexanoic acid barium (divalent), 2titanium (tetravalence), 2-ethylhexanoic acid vanadium (trivalent), 2-ethylhexanoic acid calcium Oleic acid iron (divalent), oleic acid iron (trivalent), oleic acid titanium (tetravalence), Oleic acid (divalent), naphthenic acid potassium (univalent), naphthenic acid barium (divalent), manganese (trivalent), neo decanoic acid calcium (divalent), neo decanoic acid potassium (univalent), neo decanoic aoid barium (divalent), a neo decanoic acid zirconium (tetravalence) acid zirconium (tetravalence), etc. are mentioned

2-ethylhexanoic acid iron (trivalent), neo decanoio acid iron (trivalent), oleic acid iron (trivalent), and Vaphthenic acid iron (trivalent) and naphthenic acid titanium (tetravalence) are more preferred, and 2-ethylhexanoic acid iron (divalent) from a viewpoint of catalytic activity, 2-ethylhexanoic acid iron decanoic acid iron (trivalent), neo decanoic acid titanium (tetravalence), oleic acid iron (divalent), (trivalent), 2-ethylhexanoic acid titanium (tetravalence), neo decanoic acid iron (divalent), Neo Oleic acid iron (trivalent), oleic acid titanium (tetravalence), naphthenic acid iron (divalent), especially naphthenic acid iron (trivalent) are preferred. [0113]

calcium (divalent), 2-ethylhexanoic acid potassium (univalent), 2-ethylhexanoic acid barium (divalent), decanoic acid calcium (divalent). Neo decanoic acid potassium (univalent), neo decanoic acid barium (divalent), a neo decanoic acid zirconium (tetravalence), Olcic acid titanium (tetravalence), oleic acid From a viewpoint of coloring to 2-ethylhexanoic acid titanium (tetravalence). 2-ethylhexanoic acid zirconium (tetravalence), naphthenic acid titanium (tetravalence), calcium naphthenate (divalent), naphthenic acid potassium (univalent), naphthenic acid barium (divalent), and a naphthenic acid 2-ethylhexanoic acid zirconium (tetravalence), Neo decanoic acid titanium (tetravalence), neo calcium (divalent), oleic acid potassium (univalent), Oleic acid barium (divalent), an oleic acid zirconium (tetravalence) are more preferred.

method to which a carboxylic acid group content compound and metal powder are made to react, I an this in addition, a sedimentation method which settles metallic soap, A carboxylic acid group content sodium hydroxide react, and makes solution of hard soap, Solution of metal salt prepared apart from compound or its ester and metaled hydroxide, an oxide, A method etc. to which an alcoholate or a [0114] Such carboxylic acid metal salt makes a carboxylic acid group content compound, or its ester and chloride, and a carboxylic acid group content compound are made to react in [else /, such as scorification to which a weak acid salt is made to react at an elevated temperature, and direct anhydrous organic solvent are taken.

As for such carboxylic acid metal salt, it is preferred to dilute with diluting solvents, such as a mineral spirit, toluene, hexylene glycol, a diethylene glycol, a paraffin oil, and dioctyl phthalate, and to be used with a gestalt of a solution whose metal content is about 1 to 40 % of the weight

(B) About 0.005-5 weight sections are preferred at metallic element conversion contained in the (B) weight sections are preferred. (B) Since a cure rate may become slow and a hardening reaction will ingredient to (A) ingredient 100 weight section as amount of ingredient used, and also about 0.01-3 desirable. On the other hand, pot life becomes short too much and is not preferred from a point of become fully difficult to advance if loadings of an ingredient are less than this range, it is not

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JP,2008-150627,A [DETAILED DESCRIPTION]

workability except that a good hardened material will become generation of heat and foaming local at the time of hardening arise, and is hard to be obtained, if loadings of the (B) ingredient exceed this

using it alone, it can be used combining two or more sorts, and also can use together with carboxylic manganese, carboxylic acid nickel, carboxylic acid cobalt, and a carboxylic acid ziroonium, Besides acid tin salt, carboxylic acid lead salt, carboxylic acid bismuth salt, carboxylic acid ceric salt, etc. Carboxylic acid titanium, carboxylio acid potassium, carboxylic acid barium, carboxylic acid The aforementioned carboxylic acid calcium, carboxylic acid vanadium, carboxylic acid iron

example, Specifically Methylamine, ethylamine, propylamine, isopropylamine, A butylamine, amyl amine, On the other hand, only with carboxylic acid metal salt of the (B) ingredient, activity is low, and when hexylamine, octylamine, 2-ethylhexylamine, Nonyl amine, decyl amine, lauryl amine, pentadecyl amine, moderate hardenability is not acquired, various amine compounds which are the (C) ingredients as a co-catalyst can be added. As various amine compounds, although indicated to JP,H5-287187,A, for Dimethylamine, Diethylamine, dipropyl amine, diisopropylamine, dibutyl amine, diamylamine, dioctyl Aliphatio series primary amines, such as Sept Iles amine, stearylamine, and cyclohexylamine; amine, di(2-ethylhexyl) amine, didecyl amine, dilauryl

such as ethylstearylamine and butylstearylamine; Triethylamine, Aliphatio series tertiary amines, such as triamylamine, trihexyl amine, and trioctylamine, Triaryl amine, Aliphatic series unsaturation amines, such as oleylamine; Lauryl aniline, As aromatic amine [, such as stearylaniline, a triphenylamine N.Ndimethylaniline, and dimethylbenzyi aniline,]; and other amines, Monoethanolamine, diethanolamine, Amine, UISECHIRU amine, distearyl amine, methylstearylamine, Aliphatic series secondery amines, triethanolamine, Dimethylamino ethanol, diethylenetriamine, triethylenetetramine,

2-ethyl-4-methylimidazole, 1, and 8-diazabicyclo (5, 4, 0) undecene 7 (DBU) etc. are mentioned, it is ethylene diamine, 2,4,6-tris(dimethyl aminomethyl) phenol, Although morpholine, N-methylmorpholine, Tetraethylenepentamine, benzylamine, diethylamino propylamine, Xylylene diamine, ethylenediamine, Guanidine, diphenylguanidine, N,N,N', and N'-tetramethyl 1,3-butanediamine, N,N,N', N'-tetramethyl hexamethylenediamine, Dodecamethylenediamine, dimethylethylenediamine, triethylenediamine, not limited to these.

combined. As an example of this hydrolytic silicon group, X can mention a thing which is a hydrolytic In this invention, an amino group content silane coupling agent can also be used as a (C) ingredient. hydrolytic basis can specifically be mentioned, a methoxy group, an ethoxy basis, etc. are preferred basis among bases expressed with a general formula (1). Although a basis aiready illustrated as a from a point of a hydrolysis rate. As for especially the two or more number of a hydrolytic basis, Said amino group content silane coupling agent is a compound which has a basis (henceforth a hydrolytic silicon group) and an amino group containing a silicon atom which a hydrolytic basis three or more pieces are preferred.

As an example of an amino group content silane coupling agent, gamma-aminopropyl trimethoxysilane, aminopropyl trimethoxysilane, gamma-(2-aminoethyl) aminopropyl methyl dimethoxysilane, gamma-(2vinylbenzyl gamma-aminopropyl triethoxysilane, etc. can be mentioned. Amino modifying silyl polymer which is the denatured derivative, silanizing amino polymer, an unsaturation aminosilane complex, a mentioned amino group content silane coupling agent may be used only by one kind, and may carry gamma-aminopropyl triethoxysilane, gamma-aminopropyl triisopropoxy silane, gamma-aminopropyl aminoethyl) aminopropyl triethoxysilane, gamma-(2-aminoethyl) aminopropyl methyldiethoxysilane, gamma-(2-aminoethyl) aminopropyl triisopropoxy silane, gamma-ureido propyltrimethoxysilane, Nphenyl-gamma-aminopropyl trimethoxysilane, N-benzyl-gamma-aminopropyl trimethoxysilane, Nphenylamino long chain alkyl silane, amino silanizing silicone, etc. can use these. The abovemethyl dimethoxysilane, gamma-aminopropyl methyldiethoxysilane, gamma-(2-aminoethyl) out two or more kind mixing use.

As these (G) ingredients, since co-catalyst ability changes greatly with structure of the (C) ingredient itself, compatibility with the (A) ingredient, etc., it is preferred to choose a compound which was

system polymer as a (A) ingredient, aliphatic series secondary amines, such as comparatively longsuitable according to a kind of (A) ingredient to be used. For example, when using an isobutylene chain aliphatic series secondary amines, such as dioctyl amine and distearyl amine, and dicyclohexylamine, are preferred from a point that co-catalyst ability is high.

weight sections are preferred to organic polymer 100 weight section of the (A) ingredient, and also its 0.1 - 5 weight section is more preferred. A cure rate may become it slow that loadings of an amine advance. On the other hand, if loadings of an amine compound exceed 20 weight sections, pot life As for loadings of an amine compound which is the aforementioned (C) ingredient, about 0.01-20 compound are less than 0.01 weight sections, and a hardening reaction becomes fully difficult to may become short too much and is not preferred from a point of workability.

Silane coupling agents other than an amino group content silane coupling agent can also be used for

a constituent of this invention.

As functional groups other than an amino group, a sulfhydryl group, an epoxy group, a carboxyl group, a vinyl group, an isocyanate group, isocyanurate, halogen, etc. can be illustrated.

As an example of silane coupling agents other than an amino group content silane coupling agent,

chloropropyltrimetoxysilane,]; -- isocyanurate silanes [, such as tris (trimethoxysilyl) isocyanurate,]. polyester, etc. which are the derivatives which denaturalized these can be used as a silane coupling propykriethoxysilane, gamma-glycidoxy propyl methyldimethoxysilane, beta-(3, 4-epoxycyclohexyl) gamma-mercapto propyltrimethoxysilane, gamma-mercaptopropyl triethoxysilane, Sulfhydryl group oxypropyl methyl dimethoxysilane, vinyl type unsaturation group content Silang [, such as gammaisocyanate propylmethyl dimethoxysilane, can be mentioned. A block isocyanate silane, silanizing isocyanatepropyl triethoxysilane, gamma-isocyanate propylmethyl diethoxysilane, and gamma-Isocyanate group content Silang, such as gamma-isocyanate propyltrimethoxysilane, gammaaminopropyl trimethoxysilane; Vinyltrimetoxysilane, vinyltriethoxysilane, gamma-methacryloyl AKURO yloxy propylmethyl triethoxysilane,]; — containing halogen Silang [, suoh as gammacontent Silang, such as gamma-mercaptpropylmethyl dimethoxysilane and gamma-mercapto methoxyethoxy)Silang, Carboxysilanes, such as N-beta-(carboxymethyl) aminoethyl gammaethyltriethoxysilane; beta-carboxyethyl triethoxysilane, beta-carboxyethyl phenylbis(2ethyltrimethoxysilane, Epoxy group content Silang, such as beta-(3,4-epoxycyclohexyl) propylmethyl diethoxysilane; Gamma-glycidoxypropyltrimetoxysilane, gamma-glycidoxy

The amount of [in case used of using silane coupling agents other than an amino group content silane coupling agent] has 0.01 - 20 preferred weight section to (A) ingredient 100 weight section. and also its 0.1 - 5 weight section is more preferred.

[0126]

titanium oxide, talo, etc. are more preferred than points, such as a reinforcing effect, the increase-incarbonate, clay, talc, titanium oxide, aluminium hydroxide, magnesium carbonate, aluminum impalpable quantity effect, and an ease of acquisition. These fillers may be used independently and may be used together two or more sorts. The amount of [in case used of using a filler] has 10-1000 preferred weight section to (A) ingredient 100 weight section, and its 50-300 weight section is still more Various fillers can be used for a hardenability constituent of this invention if needed. As an example mica, walnut shell powder, chaff powder, Graphite, diatomite, clay, fume silica, sedimentation nature powder, the Flint powder, the end of zinc dust, etc. are raised. Among these fillers, sedimentation nature silica, fume silica, crystalline silica, fused silica, dolomite, carbon black, calcium carbonate, of said filler, for example Wood flour, PARUBU, a cotton chip, Asbestos, glass fiber, carbon fiber, silica, Crystalline silica, fused silica, dolomite, a silicic acid anhydride, carbon black, calcium preferred.

In a hardenability constituent of this invention, since elongation of a hardened material can be enlarged or a lot of bulking agents can be mixed if a plasticizer is used, using it together with a

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phthalate; Dioctyl adipate, **** aliphatic dibasic acid ester, such as succinic acid isodecyl and dioctyl sebacate; Diethylene glycol dibenzoate, **** glycol ester, such as pentaerythritol ester; Butyl oleate, bulking agent, it is more effective. As an example of a plasticizer, dioctyl phthalate, dibutyl phthalate, phosphoric ester, such as trioctyl phosphate and phosphorio acid octyldiphenyl; Epoxidized soybean **** epoxy plasticizers, such as epoxidation linseed oil and epoxy stearic acid benzyl; Polyether, such as a polyester plasticizer, polypropylene glycol which is polyester of dibasio acid and dihydric Polybutadiene, Butadiene Acrylonitrile, polychloroprene, polyisoprene, polybutene, hydrogenation polybutadiene, hydrogenation polyisoprene, Hydrocarbon system oligomer, such as process oil; **** aliphatio series ester species, such as methyl acetyl ricinolate; Tricresyl phosphate, **** **** phthalic ester, such as butylbenzyl phthalate, di-isodecyl phthalate, and JIISO undecyl alcohol, and its derivative; [Polly alpha-methylstyrene,] Polystyrene, such as polystyrene; chlorinated paraffins are illustrated.

These plasticizers may be used alone and may be used together two or more sorts. A desirable result will be obtained if the amount of plasticizers is used in the range of one to 200 weight section to reactive-silicon-group-containing-organic-polymer 100 weight section.

[0130]

An epoxy resin can be used together in a hardenability constituent of this invention. In this case, an epoxy resin and reactive silicon group containing organic polymer can be reformed.

such as tetrahydrophtal acid diglycidyl ester and diglycidyl hexahydrophthalate, m-aminophenol series As an epoxy resin, can use a publicly known thing widely conventionally, and For example, a bisphenol epoxy resin, A glycidyl ether type epoxy resin of a bisphenol A propylene oxide addition, Diglycidyl pglycidyl ether of tetrabromobisphenol A, Novolak type epoxy resin, a hydrogenation bisphenol A type epoxy resin, a diaminodiphenylmethane system epoxy resin, Urethane modified epoxy resin, various A type epoxy resin, Fire retardancy type epoxy resins, such as bisphenol F type epoxy resin and oxybenzoic acid, phthalic acid diglycidyl ester, Phthalic acid diglycidyl ester system epoxy resins, isocyanurate, An epoxidation thing of unsaturation polymers, such as glycidyl ether of polyhydric cycloaliphatic~epoxy~resin, N, and N~diglycidyl aniline, N,N~diglycidyl o~toluidine, triglycidyl

It is desirable from a point of a thing containing at least two epoxy groups having high reactivity when hardening, and a hardened material tending to form the three-dimensional network structure into a bisphenol F type epoxy resin, novolak type epoxy resin, and a phthalic acid diglycidyl ester system molecule, also in these epoxy resins. As a desirable epoxy resin, a bisphenol A type epoxy resin, epoxy resin can be illustrated from availability and an adhesive point.

alcohol, such as polyalkylene glycol diglycidyl ether and glycerin, a hydantoin type epoxy resin, and

petroleum resin, etc. can be mentioned.

used widely conventionally, For example, triethylenetetramine, tetraethylenepentamine, diethylamino As a hardening agent of an epoxy resin, a publicly known hardening agent for epoxy resins can be propylamine, N-aminoethyl piperazine, m-xylylene diamine, m-phenylenedlamine,

carboxylic acid, such as tetrahydro phthalic anhydride and methylene tetrahydro phthalic anhydride, a DODESHINIRU succinic anhydride, pyromellitic dianhydride, and anhydrous KUROREN acid, alcohols, Diaminodiphenylmethane, diaminodiphenyl sulfone, isophoronediamine, Amines, such as 2,4,6-tris Insidious hardening agents, such as enamines, imidazole derivatives, and dioyandiamides. Boron (dimethyl aminomethyl) phenol, Tertiary amine salts, polyamide resin, ketimines, and aldimine. trifluoride complex compounds, phthalic anhydride, hexahydro phthalic anhydride, Anhydrous phenols, and carboxylic acid can be mentioned.

preferred to use it in the range of one to 100 weight section and also ten to 50 weight section, and it An epoxy resin receives reactive-silicon-group-containing-organic-polymer 100 weight section, It is is preferred to blend a hardening agent of an epoxy resin per epoxy resin 100 weight section in the range of one to 200 weight section and also ten to 100 weight section.

An ingredient which limitation in particular does not have in the method of preparation of a

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type, two-component type, or many liquid type compound can also be built and used by combining nardenability constituent of this invention, for example, was described above is blended, it kneads dissolved using a little suitable solvents, and a usual method of mixing may be adopted. A 1 liquid under ordinary temperature or heating using a mixer, a roll, a kneader, etc., or an ingredient is these ingredients suitably.

moisture, it will form network structure in three dimensions, and will harden it to a solid which has If a hardenability constituent of this invention is exposed into the atmosphere, by operation of rubber-like elasticity.

In a hardenability constituent of this invention, various additive agents can be added if needed. Other curing catalysts as an example of said additive for example (for example, tetravalent tin, divalent tin, generate, such as a physical-properties regulator and a silane coupling agent, An antioxidant, radical inhibitor, an ultraviolet ray absorbent, a metal deactivator, anti-ozonant, light stabilizer, the Lynn system peroxide decomposition agent, lubricant, paints, a foaming agent, a photo-setting resin, a etc.), Adhesive grant agents which adjust the tractive characteristics of a hardened material to thixotropic grant agent, etc. are raised.

An example of such an additive is indicated in each gazette of JP,4–69659,B, JP,7–108928,B, JP,63– 254149,A, and JP,64–22804,A, for example.

sealing agent, pre-insulation an electric wire, material for cables, a binder, adhesives, a paint, infusion, conveniently for electrical insulation materials, such as electric electronic component materials, such a coating material, a sealing agent for rust prevention / water proof, etc. It is useful especially when as a structural elastic sealing compound, a sealing material for multiple glass, a solar cell rear-face water resisting property, and electric insulation resulting from a principal chain skeleton and it has Since a hardenability constituent of this invention has outstanding weatherability, heat resistance, high intensity and a physical-properties improvement effect of high elongation, it can use used for adhesives, a structural elastic sealing compound, or a sealing material for siding.

Example]

Although working example and a comparative example explain this invention concretely below, this invention is not limited to this.

(Working example 1-4, comparative example 1)

010) I weight section, and water 5 weight section were measured respectively, and it often kneaded weight section, Hindered amine light stabiliser (Sankyo Co., Ltd. make, trade name SANORU LS-770) carbonate (product [made from Shiroishi Calcium], trade name SOFUTON 3200) 40 weight section. (A) As opposed to isobutylene system polymer (Kaneka Corp. make, trade name EP505S:isobutylene Benzotriazol system ultraviolet ray absorbent (Giba-Geigy Japan make, trade name tinuvin 327) 1 silicon group as an ingredient, Epoxy resin (product [made from Oil recovery Shell Epoxy], trade weight section, hindered phenolic antioxidant (Ciba-Geigy Japan make, trade name IRUGA NOx system polymer / paraffin series process oil = 100/50) 150 weight section which has a reactive Idemitsu Petrochemistry], trade name PAO5004) 60 weight section, Colloid calcium carbonate (Maruo Calcium Co., Ltd. make, trade name SHIRETTSU 200) 50 weight section, Colloid calcium carbonate (Maruo Calcium Co., Ltd. make, trade name MC-5) 50 weight section, Heavy-calcium name Epicoat 828) 5 weight section, Hydrogenation alpha-olefin oligomer (product [made from Photo-setting resin (Toagosei make, trade name ARONIKKUSU M-309) 3 weight section, with a 3 paint roll, and was considered as base resin.

next — as the (B) ingredient — octylic acid (2-ethylhexanoic acid) calcium salt (the Nihon Kagaku Sangyo Co., Ltd. make.) The trade name NIKKAOKU Chicks Ca 5% toluene solution was used as a hardening agent [in / for the thing for which distearyl amine (the Kao Corp. make, Firmin D86) is espectively shown in Table 1 as a (G) ingredient and which could number/ of weight sections /measure, could use the spatula, and was stirred and mixed \prime working example 1].

JP,2008~150627,A [DETAILED DESCRIPTION]

octylic acid (2-ethylhexanoic acid) iron (the Nihon Kagaku Sangyo Co., Ltd. make.) The number[of used thing which shows fauryl amine in Table 1 respectively as (B) octylic acid (2-ethylhexanoic acid) which shows Firmin D86 in Table 1 respectively is made into working example 2, (B) as an ingredient furthermore shows respectively lauryl amine (made by Wako Pure Chemical Industries, Ltd.) in Table ingredient was made into working example 4. On the other hand, the number[of weight sections]weight sections]-used thing which shows respectively lauryl amine (made by Wako Pure Chemical 1 as a (B) ingredient as octylic acid (2-ethylhexanoic acid) titanium (3% toluene solution) and a (C) Sangyo Co., Ltd. make.) as a trade name NIKKANAFU textile V 2% toluene solution and the (C) ingredient — distearyl amine (the Kao Corp. make.) The number[of weight sections]-used thing tin (Japanese east transformation Make, trade name neo SUTAN U-28) and a (G) ingredient was industries, Ltd.) in Table 1 as a trade name NIKKAOKU Chicks Fe 6% toluene solution and a (C) here — as the (B) ingredient of this invention — naphthenic acid vanadium (the Nihon Kagaku ingredient is made into working example 3, The number[of weight sections]-used thing which made into the comparative example 1.

filled up, Care-of-health conditions were made into 23 **x7 +50 **x seven days. [per day] The used before being filled up with the compound, the primer (the Toray Industries Dow Corning make, trade These base resin and hardening agents were mixed by the ratio shown in Table 1, respectively, and aluminum uses the alumite treatment aluminum of the 50x50x5-mm size based on JIS H4000 as a method of the tensile adhesive property specimen to which this is specified JIS A5758-1992 was substrate, After purifying by methyl ethyl ketone (made by Wako Pure Chemical Industries, Ltd.) what constructed the aluminum base material to H type in accordance with the manufacturing name D-2) was dried and used under ordinary temperature for spreading and 30 minutes.

In accordance with the tensile cement test method of 5758 - 1992 N of JIS A, the examination was presented with H type sample obtained by the above-mentioned method on condition of speed-of-

testing 50 mm/min among 23 ** and the thermostatic chamber of 50**5% of humidity.

The recovery was measured by the following methods. First, after making H type sample which ended the above-mentioned care of health immersed into 50 ** warm water for one day and taking it out, it was neglected under the room temperature on the 1st. Subsequently, after having compressed and

hot air drying equipment for one day, it released from compression and was neglected under the room fixed to 70% so that sample thickness might be set to 12 to 8.4 mm, and heating a sample in 100 **

temperature on the 1st. The thickness of the sample in this case was measured and the recovery to a compressed part was computed.

conditions of 50% of relative humidity was measured. The one where leather-covered time is shorter Time (leather-covered time) until it fills the same compound in an ointment can simultaneously as a measure which estimates hardenability and stretches a hide on the surface under 23 ** and the

shows that hardenability is high.

A result is shown in Table 1. The filled hardened material is that cohesive failure is shown, and OF showing the fracture state in front is a fracture state which can be searched for as a sealing material.

Table 1]

| | | | | 実施例 | 実施例2 | 荚施例3 | 实施例1 | 比較例1 |
|---|----------|---------------------------------------|-----|------|------|-------------|-------|-------------|
| | (A) 成分 | EP505S | 444 | | | 1 50 | : | |
| | | PA05004 | phr | | | 8 | | |
| # | | 3-1,37200 | į | | | 8 | | |
| | | 771.73200 | 븀 | | | 9 | | |
| | | MC-5 | Ě | | | 20 | | |
| | | IF 1-1828 | 튬 | | | φ | | |
| | | 70277AM-309 | 훞 | | | Ø | | |
| | | 414" J-77X1010 | È | | | _ | | |
| K | | F3E" >827 | È | | | - | | |
| | | #/-INLS-770 | È | | | - | | |
| | | × | È | | | 2 | | |
| | (B) 成分 | 49手小酸Ca | aqd | 5.7 | | | | |
| 康 | | ナフテン酸V | 놽 | | 9.0 | | | |
| | | 10升/WPPe | 쳝 | | | 0.5 | | |
| ᅶ | | 抄升/编Tī | ন | | | | 4.5 | |
| | | オクチル機をSn | 븀 | | | | | 3.0 |
| 灰 | (C) 成分 | y x+71///735 | 퍮 | 0.74 | 0.74 | | | |
| | | 対別の | phr | | | 8 | 9. 26 | 99 .0 |
| | 硬化性 | 産報り時間 | | ŧ | 7 | | 3 | * |
| 地 | H 超引 强格性 | M 5 0 | MPa | 0.05 | 0.07 | 90.08 | 0.08 | - - - |
| : | | を を を を を を を を を を を を を を を を を を を | 2 E | 0.45 | 0.64 | 0.27 | 0, 34 | 0.26 |
| 4 | | 被配合び | ж | 770 | 760 | 440 | 580 | 340 |
| l | | 破糠状態 | | J) | E. | dO | CF | 40 |
| | | 御汁碗 | 36 | 57 | 22 | - 22 | 62 | 24 |
| | | | | | | | | |

(working example 3) where used octylic acid iron as a (B) ingredient, and lauryl amine is used as a cowas lower than the comparative example 1, all had stability. High stability was shown when especially About stability, although the recovery at the time of using octylic acid titanium and octylic acid iron catalyst, although it had been 9 hours or more leather-covered time, one day afterward, it checked elongation after fracture to the comparative example 1 which used octylic acid tin and lauryl amine. When distearyl amine and lauryl amine were used together for octylic acid calcium, naphthenic acid covered time about equivalent has been secured as compared with the case where octylic acid tin Jsing an isobutylene system polymer as an ingredient $\langle A \rangle$ as shown in Table 1 as a (B) ingredient, and lauryl amine of the comparative example 1 are used together. On the other hand, in the case naving hardened enough. The hardened material which was obtained also in the gap to use such carboxylic acid metal salt for (working example 1–4) showed breaking strength with high all, and vanadium, and octylic acid titanium as a co-catalyst (working example 1, 2, and 4), the leathernaphthenic acid vanadium was used (working example 2). [0151]

(Working example 5, comparative example 2)

weight section and a dripping inhibitor (made in Kusumoto Chemicals.) The amount part of trade name and it kneaded once with 3 paint roll, and also checked that dried by decompression stirring at 120 ** CCR120 weight section and titanium oxide (Ishihara Sangyo Kaisha, Ltd. make, trade name TIPAQUE (C) The number of weight sections which shows lauryl amine (made by Wako Pure Chem) which is an cooling a mixture, it added and stirring mixing of the amount part of dehydrator (Nippon Unicar make, out for 15 minutes. The octylic acid zirconium (the Nihon Kagaku Sangyo Co., Ltd. make, trade name DISUPARON #6500 duplexs, benzotriazol system ultraviolet ray absorbent (Giba-Geigy Japan make, rade name tinuvin 327) 1 weight section, and hindered amine light stabiliser (Sankyo Co., Ltd. make, trade name A-171) duplexs was carried out for 15 minutes. Next, it added and stirring mixing of the aminosilane coupling agent (Nippon Unicar make, trade name A-1120) 3 weight section was carried NIKKAOKU Chicks Zr.12% toluene solution) which is the (B) ingredient adjusted further beforehand, stirring at 120 ** with 5L planetary mixer beforehand for 2 hours it mixed to trade name Hakuenka trade name SANORU LS-770) 1 weight section were measured, and it mixed in *****. the colloid R-820) 20 weight section, and stirring mixing was carried out for 10 minutes. Took out the mixture, A) As a polyether system polymer which has reactant silicon as an ingredient, As opposed to MS calolum carbonate (the product made from Shiraishi Industry.) which dried this by decompression for 2 hours, and water content decreased to about 700 ppm with 5L planetary mixer again. After polymer S203 (made by Kaneka Corp.) 95 weight section, plasticizer (trade name PPG-3000) 55 ngredient in Table 2, and the mixed thing were added, and decompression stirring mixing was http://www4.ipdl.inpit.go.jp/cgi-bin/tran_web_cgi_ejje?atw_u=http%3A%2F%2Fwww4.ipdl... 2010/05/06

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mixture might not involve in a bubble, and 1 liquid mold-curing nature constituent was obtained. What performed for 5 minutes. The cartridge made of paper (product made from the Showa round cylinder) by which the coat was carried out was filled up with the aluminum for 1 liquid so that the obtained used the amount part of dibutytin diacetyl acetonate (Japanese east transformation Make, trade names U-220) duplexs was made into the comparative example 2 instead of the mixture of said octylic acid zirconium and lauryl amine.

aluminum of the 50x50x5–mm size based on JIS H4000, before the aluminum used as a substrate was condition of for 23 **, and humidity 50 inside of **5% of thermostatic chamber and speed-of-testing method of the tensile adhesive property specimen specified to JIS A5758–1992 using the cancer of health conditions were made into 23 **x14 +50 **x 14 days. [per day] Using the alumite treatment Industries, Ltd.). In accordance with the tensile cement test method of 5758 - 1992 N of JIS A, the 100% 50%, respectively, and set TB and elongation at the time of a fracture to EB for the stress at marketing of 1 liquid mold-cuning nature constituent from 1 liquid cartridge was filled up. Care-offilled up with the compound, it was purified by methyl ethyl ketone (made by Wako Pure Chemical of 50 mm]/. The hardened material set stress when it elongated 150% to M50, M100, and M150 temperature for 24 hours or more, the specimen used for a tensile test was produced as follows. What constructed the aluminum base material to H type in accordance with the manufacturing examination was presented with H type sample obtained by the above-mentioned method on After neglecting the above–mentioned 1 liquid mold–curing nature constituent under a room the time of a fracture.

with a 1 cm[in width] x length of about 3 cm, and it was recuperated for 23 **x14 +50 ** x 14 days per day. The manual friction test was done after care of health, cutting an adhesion side deeply with Since an adhesive property turned into the important characteristic as a 1 liquid mold-curing nature constituent, the adhesive property was checked using anodized aluminium and a vinyl chloride steel plate. On each substrate which purified the surface by methyl ethyl ketone, I liquid mold-curing nature constituent was placed from 1 liquid cartridge using commercial cancer to the crest shape a cutter knife, and the surface of the substrate was observed. The filled hardened material is that cohesive failure is shown, and CF in Table 2 is a fracture state searched for as a sealing material.

Depths hardenability took out the portion which has hardened the surface which filled in the 80-mmlong polyethylene tube 1 liquid mold-curing nature constituent produced in working example 5, and was made at the tip of a tube in it at 16.5 mm in inside diameter on the day which the days to measure visited, and measured the hardened thickness with slide calipers.

cartridge is filled up with a constituent, it stored for two weeks in the hot air drying equipment which In order to check the practicality as a 1 liquid mold-curing nature constituent, where 1 liquid carried out the temperature control to 50 **, and the depths hardenability after storage was investigated. A result is shown in Table 2.

0157

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的類安定性 (50℃×2週間貯蔵) As opposed to the polyether system polymer which serves as the (A) ingredient of this invention in working example 5, (B) By using the lauryl amine which acts the carboxylic acid zirconium salt which acts as a co-catalyst as a (C) ingredient further as a silanol condensation catalyst as an ingredient, Although hardenability was slightly inferior as compared with the comparative example 2 using dibutyltin diacetyl acetonate as a tetravalent tin catalyst, almost comparable elongation and an adhesive property were revealed and it checked that 1 liquid mold-curing nature constituent which

(Synthetic example 1)

Use polyoxypropylene triol of the molecular weight 3,000 [about] as an initiator, and propylene oxide is polymerized in a zinc hexa cyanocobaltate glyme complex compound catalyst, Number average molecular weight about 26,000 (polystyrene reduced molecular weight in which the column measured the solvent using THF using the TOSOH TSK-GEL H type using TOSOH HLC-8120GPC as a liquid-sending system) polypropylene oxide was obtained. Then, the methanol solution of NaOMe of the equivalent was added 1.2 times to the hydroxyi group of this hydroxyl group end polypropylene oxide, and methanol was distilled off, and also the allyl chloride was added, and the hydroxyl group of the end was changed into the allyl group. By the above, the end obtained 3 organic-functions

The nitrogen purge was carried out, after having added 500 g of allyl end 3 organic-functions polypropylene oxide and 10 g of hexane which were obtained above to 1L autoclave, dehydrating azeotropically at 90 ** and distilling off hexane under decompression. On the other hand, after adding 30micro of platinum divinyl disiloxane complex (it is 3% of the weight of xylene solution by platinum conversion), 1, 7.0 g of dimethoxymethylsilane was dropped. After making the mixed solution react at 90 ** for 2 hours, unreacted dimethoxymethylsilane was distilled off under decompression and the reactive silicon group content polyoxyalkylene series polymer (A-1) was obtained. The number average molecular weight of the obtained polymer (A-1) was about 26,000. The silyl group introduction rate was measured by the following methods by ¹H-NMR (it measures in a CDCl₃ solvent using JEOL JNM-LA400).

0160]

Receive the peak integral value of $\mathrm{CH_3}$ group (near 1.2 ppm) of the polypropylene oxide main chain of said allyl end 3 organic–functions polypropylene oxide before a hydrosilylation reaction. Relative value of the peak integral value of an allyl end proton (near $\mathrm{CH_2}$ =CH- $\mathrm{CH_2}$ -:5.1 ppm): <1>. Receive the peak integral value of $\mathrm{CH_3}$ group (near 1.2 ppm) of the polypropylene oxide main chain of the silyl

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JP,2008-150627,A [DETAILED DESCRIPTION]

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end polypropylene oxide (A-1) after a hydrosilylation reaction. Relative-value: $\langle 2 \rangle$ of the peak integral value of the proton (near CH₃(CH₃O) $_2$ Si-CH₂-CH₂-:0.6 ppm) of the methylene group combined with the silicon atom of the end silyl group to the silyl group introduction rate ($\langle 2 \rangle / \langle 1 \rangle$) was 78%. [0161]

(Synthetic example 2)

After attaching a three-way oock to the resisting pressure glass container of 2L and carrying out the nitrogen purge of the inside of a container to it. Using an injector, in a container 262.5 ml of ethylcyclohexane (thing dry by neglecting 1 or more night with the molecular sieves 3A), and 787.5 ml of toluene (thing dry by neglecting 1 or more night with the molecular sieves 3A), p-DCC (the oflowing compound (A)) 4.85g (21.0mmol) was added.

[Formula 10]

3

[0163]

Next, the resisting pressure glass liquefied gas extraction pipe with a needle valve containing 438 ml (5.15 mol) of isobutylene monomers was connected to the three—way cock, and after attaching the polymerization vessel all over dry ice / ethanol bus of -70 ** and cooling, the inside of a container was made decompression using the vacuum pump. After opening the needle valve and introducing an isobutylene monomer in a polymerization vessel from a liquefied gas extraction pipe, the inside of a container was returned to ordinary pressure by introducing nitrogen from one side in a three—way cock. Next, 0.72 g (7.7 mmol) of 2—methylpyridine was added. Next, 10.58 ml (96.5 mmol) of titanium tetrachloride was added, and the polymerization was started. 70 minutes after the polymerization start, 7.20 g (63.0 mmol) of allyl trimethylsialne was added, and the introduction reaction of the allyl group was performed to molecular chain terminals. After adding allyl trimethylsialne and 200 ml of water washed [120 minutes] the reaction solution 4 times, the allyl end isobutylene system polymer was obtained by distilling off a solvent.

Subsequently, the allyl end isobutylene system polymer 200g obtained in this way, the paraffin-base process oil (the Idemitsu Kosan make.) which is a hydrocarbon system plasticizer After mixing trade name Diana process PS-32 100g and carrying out temperature up to about 75 **, the 7,5×10⁻⁵ equivalent was added [methyl dimethoxysilane] for 2.4 Eq and a platinum (vinyl siloxane) complex to the allyl group of an end, and the hydrosilylation reaction was performed. FT-IR (Shimadzu IR-408) performed reaction pursuit, and the absorption based on the olefin of 1640

om^{-†} disappeared in about 20 hours. [0165]

2/1 of PS-32 which is the isobutylene system polymer and plasticizer which have a reactive silicon group in the both ends of the target chain of the mixtures (A-2) of the weight ratio were obtained.

In this way, if the obtained polymer is measured by the GPC method (it was considered as the liquid-sending system and, as for the solvent, the column used CHCl₃ using Shodex K-804 using LC Module1 made from Waters), The number average molecular weight was 17,600 and Mw/Mn (ratio of

weight average molecular weight to a number average molecular weight) was 1.23. ¹H-NMR (using Varian Gemini300) The proton which belongs to each structure by measurement in CDCl_3 (the proton of initiator origin: 6.5–7.5 ppm) The methyl proton combined with the silicon atom of polymer-terminal origin: As a result of measuring and measuring the intensity of 0.0–0.1 ppm and the resonance signal of methoxy proton:3.4 – 3.5, the end silyl functional group number Fn (number of the silyl group per one molecule of isobutylene polymer) was 1.76.

ē

(Working example 6-15, comparative example 3)

(A) As an ingredient, various additive agents were measured, respectively, and it often kneaded with a

Next, as a (B) ingredient which is a silanol condensation catalyst, lauryl amine was further measured (C) ingredient, the spatula was used for it, and it stirred and mixed for 3 minutes. It was made for all for the various carboxylic acid metal salt shown in Table 1 to the above-mentioned base resin as a the numbers of mols of the metal atom containing the number of addition parts of the various carboxylic acid metal salt of the (B) ingredient to become the same here.

The mold about 3 mm thick was used and filled up with the spatula after mixing, and care of health on 23 **x3 +50 **x the 4th was performed. [per day] From the obtained hardened material sheet, the out in the autograph (tension speed 200 mm/min). The modulus (M50) in the time of being extended No. 3 type dumbbell specimen specified to JIS K 6301 was pierced, and the tensile test was carried 50%, the intensity at the time of a dumbbell fracture (Tb), and the elongation at the time of a dumbbell fracture (Eb) were measured.

The combination presentation of base resin, a curing catalyst, etc. and the physical-properties evaluation result of the hardened material obtained from it are shown in Table 3.

[0171]

Table 3]

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comparative example 3 using 2-ethylhexanoic acid tin as a silanol condensation catalyst as shown in Table 3, the value of Tb (breaking strength) and Eb (elongation after fracture) of hardened material When the various carboxylic acid metal salt of working example 6–15 is used compared with the physical properties is larger.

High elongation and high intensity were shown.

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(Working example 16-28, comparative example 4)

ingredient the reactive silicon group obtained in the synthetic example 2, various additive agents were measured, respectively, and it often kneaded with a 3 paint roll according to the formula shown in (A) Using the mixture (A-2) of the isobutylene system polymer and plasticizer which have as an Table 4, and was considered as base resin.

comparative example 4 for it, and it stirred and mixed for 3 minutes to it. It was recuperated at 23 ** condensation catalyst was measured, and also as a (O) ingredient, lauryl amine was used together to after mixing, and the surface hardened state was evaluated five days afterward. It was made for all Next, the various carboxylic acid metal salt shown in Table 4 as a (B) ingredient which is a silanol the numbers of mols of the metal atom containing the number of addition parts of the various the above-mentioned base resin, the spatula was used by working example 16-28 and the carboxylic acid metal salt of the (B) ingredient to become the same here.

resin, a curing catalyst, etc. is shown in Table 4. What the surface had hardened O in front for five The evaluation result of the hardened state five days after the combination presentation of base days afterward is shown, and it is shown that x had not hardened five days after.

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spite of having used the silanol condensation catalyst of the non-tin series, the surface has hardened When the various carboxylic acid metal salt of working example 16-28 is used as shown in Table 4, in

Practical hardenability was shown.

On the other hand, when the carboxylic acid zinc of the comparative example 4 was used,

hardenability had not hardened five days after bad.

carboxvlic acid zirconium, and a hardenability [** and others] constituent, In spite of being a non-tin molecule, (B) Carboxylic acid calcium, carboxylic acid vanadium, carboxylic acid iron, Carboxylic acid titanium, carboxylic acid potassium, carboxylic acid barium, Carboxylic acid manganese, carboxylic As mentioned above, the organic polymer which has at least one reactive silicon group in the (A) acid nickel, carboxylic acid cobalt, one or more sorts of carboxylic acid metal salt chosen from a series catalyst, practical hardenability is shown, and it tums out that hardened material physical http://www4.ipdl.inpit.go.jp/ogi-bin/tran_web_ogi_ejje?atw_u=http%3A%2F%2Fwww4.ipdl.i.. 2010/05/06

properties are also fitness (high elongation and high intensity).

(Constituent using the trimethoxysilyl group as a reactive silicon group)

For example, the same hardenability constituent as working example 6-15 can be prepared using the terminals as a reactive silicon group, a cure rate will become large from the polymer of the synthetic polymer indicated for the example 1 of manufacture of JP,H11-12480,A. The tack free time of this methyl dimethoxy silyl group. Such a polymer is indicated to JP,H11-12480,A or JP,2001-72855,A. If a trimethoxysilyl group uses the polyoxyalkylene series polymer which exists in molecular chain example 1. The direction of a trimethoxysilyl group of this is because reactivity is larger than a constituent is shorter than working example 6-15.

constituent is shorter than working example 6-15. Therefore, a catalyst amount can be lessened, if The same hardenability constituent as working example 6-15 can be prepared using the polymer indicated for the example 1-4 of manufacture of JP,2001-72855.A. The tack free time of this cure time is made into the same grade and the polymer which has the above-mentioned trimethoxysilyl group will be used.

If the mixture of the polymer which has a trimethoxysilyl group, and the polymer which has a methyl material are freely controllable. For example, the hardenability constituent of working example 6-15 can be prepared using the polymer which mixed the polymer which has a trimethoxysilyl group, and dimethoxy silyl group is used as a polymer, cure time and the physical properties of a hardened the polymer which has a methyl dimethoxy silyl group by the weight ratio of 1:10-10:1.

Working example when the polymer which has a trimethoxysilyi group is used is shown below.

[0182]

(Synthetic example 3) [0183]

polyoxypropylene (A-3) by which the trimethoxysilyl group was introduced into about 80% of ends was number average molecular weight 17,000 and the polyoxypropylene diol 1000g of molecular-weightdistribution Mw/Mn=1.20 as 19g of gamma-isocyanate propyltrimethoxysilane (Nippon Unicar make Y-5187), and a catalyst. 0.05 g of dibutyl tin screw isooctylthioglycolate (made in [U-360] longer detected in IR under the nitrogen air current in this, and the reactive silicon group content transformation [Japanese east]) is added, it reacted at 90 ** until the isocyanate group was no compound catalyst. It polymerizes, The obtained polypropylene oxide. Use and to the compound The inside of bottom of N, atmosphere 1L autoclave, According to a composite metal complex obtained.

(Working example 29-32)

ingredients according to the formula shown in Table 5 using the polyoxyalkylene series polymer (A-3) which has the trimethoxysilyl group obtained in the synthetic example 3, (C) Lauryl amine which is an ingredient was measured, respectively, the spatula was used, and it stirred and mixed for 30 seconds. It was made for all the numbers of mols of the metal atom containing the number of addition parts of surface was lightly pressed down with the spatula after mixing, and time (leather-covered time) until a constituent stops adhering at the tip of a spatula was measured. An evaluation result is shown in (A) The polyoxyalkylene series polymer (A-1) which has as an ingredient the methyl dimethoxy silyl group obtained in the synthetic example 1, The various carboxylic acid metal salt which is the (B) the various carboxylio acid metal salt of the (B) ingredient to become almost the same here. The

Table 5.

[Table 5]

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| | 組成 (重量部) | | | 實施例 | | |
|-----------|------------------------|-----------------|-------|-------|----------|--------|
| | | | 29 | 30 | 31 | 32 |
| (A) #\$\$ | A-1 | | 160 | | 100 | |
| | κ V | | | 100 | | 100 |
| (B) 成分 | =-340F-02@E6K(T) (I) | 日本化学座標(株) | 9.9 | 9.9 | | |
| ! | ニッカオクチックスカルシウム5米(T)(0) | 日本化学産業(株) | | | 5.6 | 5.6 |
| (C) 成分 | イヨン ラウリルアミン | N _{II} | 0.66 | 99.0 | 0.68 | 0,66 |
| | 皮張り時間 (23℃) | | 41min | วาตเร | 300回10以上 | 105mln |

(I):2-エチルヘキサン酸鉄のミネラルスピリット溶液、金属(fe) 台右書:6% (3):2-エチルヘキサン酸カルシウムのミネラルスピリット溶液、金属(fe) 台右書:5%

As shown in Table 5, the polyoxyalkylene series polymer (A-3: working example 30 and 32) which has a trimethoxysilyl group had the cure rate quicker than the polyoxyalkylene series polymer (A-1: working example 29 and 31) which has a methyl dimethoxy silyl group.

The same hardenability constituent as working example 6–15 can be prepared using the polyoxyalkylene series polymer (A–3) which has the trimethoxysilyl group obtained in the synthetic example 3. The tack free time of this constituent has short cure time, and good physical properties are acquired. [0188] [0187]

(Constituent which used the epoxy resin together)

which used together reactive silicon group containing organic polymer and an epoxy resin. When this constituent is used, the manifestation of adhesive strength is quick. [Industrial applicability.] The same hardenability constituent as working example 6-15 can be prepared using the constituent

[0189]

mechanical physical property which has high intensity and high clongation as compared with the case where the carboxylic acid tin currently used conventionally is used as a curing catalyst. Therefore, the hardenability constituent of this invention is very useful as various elastomers, such as a sealing titanium, carboxylic acid potassium, carboxylic acid barium, The hardenability constituent containing one or more sorts of carboxylic acid metal salt which it comes to choose out of carboxylic acid revealing practical hardenability and stability, the hardened material obtained shows the outstanding atom, and has at least one silicon content group which can construct a bridge by forming a siloxane (A) The organic polymer which has the hydroxyl group or hydrolytic basis combined with the silicon bond, (B) Carboxylic acid calcium, carboxylic acid vanadium, carboxylic acid iron, Carboxylic acid manganese, carboxylic acid nickel, carboxylic acid cobalt, and a carboxylic acid zirconium, While material, adhesives, a binder.

[Translation done.]